

Technical Data Sheet

# Matrixx 15A4201D

Polypropylene  
LyondellBasell Industries  
Engineering Plastics

General	
Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Talc, 20% Filler by Weight
Additive	• Flame Retardant
Features	• Flame Retardant
Appearance	• Colors Available
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.37	1.37 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	8.0 g/10 min	8.0 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	3000 psi	20.7 MPa	ASTM D638
Flexural Modulus - Tangent	350000 psi	2410 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	1.0 ft·lb/in	53 J/m	ASTM D256
Gardner Impact	70.0 in·lb	7.91 J	ASTM D5420

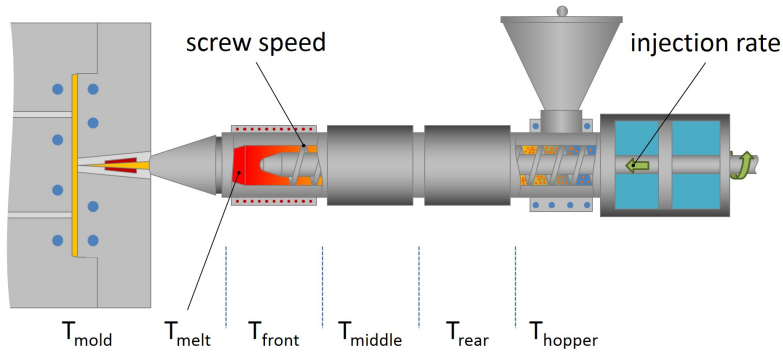
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	240 °F	116 °C	
264 Psi (1.8 Mpa), Unannealed	155 °F	68.3 °C	
RTI Str	221 °F	105 °C	UL 746B

Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating			UL 94
0.06 In (1.5 Mm)	V-0	V-0	
0.12 In (3.0 Mm)	5VA	5VA	

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature - Desiccant Dryer	180 °F	82 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	360 to 400 °F	182 to 204 °C
Middle Temperature	360 to 400 °F	182 to 204 °C
Front Temperature	360 to 440 °F	182 to 227 °C
Nozzle Temperature	360 to 440 °F	182 to 227 °C
Mold Temperature	90 to 150 °F	32 to 66 °C
Injection Rate	Slow-Moderate	Slow-Moderate
Back Pressure	< 100 psi	< 0.689 MPa
Screw Speed	20 to 60 rpm	20 to 60 rpm

**Notes**

These are typical property values not to be construed as specification limits.